

Receiving Report

Date: 17-6-15

Batch No: 137805

Supplier: Avicell

Dart P/O: 36389

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☒
 QC18 Inspection ☐ N/A ☒
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

SP

Production/Admin:

Date

Received/Costing

Initial

Location



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36389

Purchase Order Date 5/19/2017

PO Print Date 5/19/2017

Page Number 1 of 2

Order From :

AVIALL
PO BOX 842275

DALLAS, TX 75284-2275
USA

VU-AVI003

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RECEIVED
MAY 18 2017

MI37615

Contact Name

Vendor Phone

905-676-1695

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

FedEx Overnight collect

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

EXW - (Ex Works)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	AN4-25A	Bolt	5/24/2017 Yes 5/24/2017	FN	50.00 Each	\$0.31	\$15.50
Line Total:							\$15.50
2	MS21047L08	Nut Plate	5/24/2017 Yes 5/24/2017		20.00 Each	\$0.29	\$5.80
Line Total:							\$5.80
3	MS124780	HELICAL INSERT	5/29/2017 Yes 5/29/2017		16.00 Each	\$7.60	\$121.60

SP7-5-24

SP7-6-15

PO Instructions: Fedex Acc#151793240

Note:

5/19/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

Purchase Order ID PO36389

Purchase Order Date 5/19/2017
PO Print Date 5/19/2017

Page Number 2 of 2

Order From :
AVIALL
PO BOX 842275

VU-AVI003

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DALLAS, TX 75284-2275
USA

Contact Name
Vendor Phone 905-676-1695
Ship To Contact
Ship To Phone
Ship Via: FedEx Overnight collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB EXW - (Ex Works)

Line Total: \$121.60

4 71401-45

PROCUREMENT
QUALITY CLAUSES

5/29/2017

1.00

\$0.00 \$0.00

No

5/29/2017

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS
FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A043 RETENTION OF QUALITY DOCUMENT

817-5-24

Line Total: \$0.00

PO Total: \$142.90

PO Instructions: Fedex Acc#151793240

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 5/19/2017



BOX CONTENT LIST

ODO: 310006258152

PAGE: 1 of 1
DATE: 06/13/2017
TIME: 01:25:00

CUSTOMER PO:PO36389
ORDER NUMBER:8004575864

ROUTE: FDXIPA

Handling Unit: 110000000505338567

Packed at WorkCenter: SE07

B CU10003952
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
CANADA
T
O

S CU10003952
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
CANADA
T
O

S 1000
H AVIALL CENTRAL WAREHOUSE
I DALLAS CDC
P PO Box 619048
DFW AIRPORT TX 75261
USA
F
R
O
M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	UOM
00030		74	MS124780=74 INSERT: HELICAL,ST BATCH 7364572222	16	16	EA
			Exp Date:		16	

Q 4-6-15.

**This is not an invoice.
For payment processing, please refer to Invoice.**

The recipient of these goods agrees to comply with all export regulations governing the transfer, sale, lease or use of these goods.
Diversion contrary to U.S. Law is prohibited.

CERTIFICATE OF CONFORMANCE

It is hereby certified that Aviall Services, Inc., is an approved distributor and meets all requirements of ISO9001, AS9100, AS9120 and AC 00-56 at 2750 Regent Blvd. DFW Airport, Texas. The products, articles or parts referenced on this document are in new or overhauled condition and were purchased from an approved source (FAA, EASA, TCCA, Mil Spec or Commercial). The Original Manufacturers' Certifications are maintained on file at our central office location, and copies are available upon request or at Aviall.com. For overhauled or repaired products, articles or parts, the original FAA 8130-3 / EASA Form 1 (Return to Service) or Yellow Tag, from the FAA/JAA/EASA approved Air Agency are attached to the component.

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL
RETURNED MERCHANDISE SUBJECT TO HANDLING
FEE.
THIS IS TO CERTIFY THAT AVIALL HAS COMPLIED WITH
THE PROVISIONS OF THE FAIR LABOR ACT OF 1938
AMENDED.



PACKING LIST



DELIVERY NUMBER: 8004575864

ROUTE: US FedEx International Priority

PAGE:1 of 1
DATE:13JUN17
TIME:01:28:22
EMP:00000000ORD TYP: ZOR 169
CURRENCY:USD
TERMS:Net 30CUSTOMER PO:PO36389
ORDER NUMBER:1003117214
ORDER DATE:19MAY17B 10003952
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
CANADA
T
OS 10003952
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
CANADA
T
OS 1000
H AVIALL CENTRAL WAREHOUSE
I DALLAS CDC
P 2750 REGENT BLVD
DFW AIRPORT TX 75261
USA
F
R
O
M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM		CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	0	74	MS124780 INSERT: HELICAL,ST BATCH 7364572222	16	16	0	EA		7.60	121.60
					16					

8077-6-15

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J.R. Hofmann, Director, Global Quality

13JUN17
Date

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL
RETURNED MERCHANDISE SUBJECT TO HANDLING
FEE.
THIS IS TO CERTIFY THAT AVIALL HAS COMPLIED WITH
THE PROVISIONS OF THE FAIR LABOR ACT OF 1938
AMENDED.

CUSTOMER COPY



A BOEING COMPANY

AVIALL SERVICES INC
2750 REGENT BLVD
DFW AIRPORT TX 75261
USA

Commercial Invoice

Tracking Number 722544906904		Government Transaction Number NOEEI FTR 30.36
Ship From LU_US_1000 AVIALL CENTRAL WAREHOUSE 2750 REGENT BLVD. DFW AIRPORT TX 75261 USA		Delivery Number 8004575864
		Commercial Invoice Number 9305708772
		Ship Date 13 June, 2017
		Incoterms EXW Shipping Point

Sold To 10003952 DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA	Ultimate Consignee 10003952 DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA	Ship To 10003952 DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA	Freight Forwarder 400010 FEDEX FEDEX NATIONAL LTL INC PO BOX 94515 PALATINE IL 60094-4515
			Tax Number: 20-4734803

Comments:

Item	Part Number & Description	Country of Origin	Quantity	UOM	Unit Value USD	Extended Value USD
30	MS124780 - INSERT: HELICAL,ST Export Tariff: 7318190000 Export Classification: 9A991.d Authorization: NLRAT_JUN_2017 Sales Order: 1003117214 PO: PO36389 Batch Number: 7364572222	US	16	EA	7.60	121.60

5217-6-15.



A BOEING COMPANY

Commercial Invoice

Delivery Number

8004575864

Commercial Invoice Number

9305708772

Item	Part Number & Description	Country of Origin	Quantity	UOM	Unit Price USD	Extended Value USD
------	---------------------------	-------------------	----------	-----	-------------------	-----------------------

Gross Value	121.60
Add on Charges	
Tax Value	
Freight Charges	
Total Net Value	121.60

**FOR CUSTOMS PURPOSES ONLY
NOT A BILLING INVOICE**

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end user(s) here in identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

SP176-15



Company
Align Aerospace Main CDC
21123 Nordhoff Street
CHATSWORTH CA 91311
USA

Phone:
Fax:
Internet:

Page 1 of 1
05/23/2017

PACKING SLIP

Sold-To-Party

AVIALL SERVICES, INC.
PO BOX 619048
DALLAS TX 75261
USA
9724062000
Katherine.bell@alignaero.com

Ship-To-Party

AVIALL CENTRAL WAREHOUSE
2750 REGENT BLVD
DFW AIRPORT TX 75261
USA

Information

Packing Slip No. 81638655
Document Date 05/23/2017
Customer PO No. 45663895
Customer PO Date 05/22/2017
Sales Order No. 555287
Sales Order Date 05/23/2017
Customer No. 2004461
Ship Via Fedex express standa
Shipping Conditions Standard
Incoterms FOB SHIPPOINT
Delivery Date 05/24/2017
Total Boxes 1
Contact Info.

Item	Material/Description	Ordered Qty	Qty Shipped	Balance Due	Weight
	123985630				
10	MS124780	16.00 EA	16.00 EA	0.00 EA	1.280 LB

INSERT

Batch 0000050623

STK

HELICOIL

TE

REV 1

Characteristics

Cert Code at Batch Level DTC

Country of origin of material US

Manufacturer Name HELICOIL

Vendor Batch Number 582659

Revision of Material in batch 1

CAGE Code - Ext mfg number N/A

ITEM MS124780 = 74



BATCH 7364572222



NSANCHEZ
06/08/17

This document shown in US currency. The commodities sold by Align must be exported from USA in accordance with US Export law / regulations. Diversion contrary to USA law is prohibited. Tax ID:

These items are controlled by the U.S. government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

CERTIFICATE OF CONFORMANCE

The manufacturer has represented products furnished in this shipment as conforming to applicable drawings and specifications. Required supporting evidence is available at Align Aerospace or source of Purchase upon request, subject to a fee.

DIRECTOR OF QUALITY

Ronald Basque

Certificate of Compliance

To: Align Aerospace, LLC
 21123 Nordhoff Street
 Chatsworth, CA 91311-5816

Customer's Order No. PURSCM16-00
 Sales Order No. 475203
 Shipping Date 11/21/2012

PART NUMBER	CONTROL NUMBER	I / A / W	QUANTITY
1191-8CN1250	582659 (W-5040893)	MS124780 REV. 1	40

DFAR STATEMENT BELOW*

COUNTRY OF ORIGIN: USA

We, Emhart Technologies certify that all items listed above and supplied on the above mentioned Purchase Order have been inspected and comply in every way with the relevant drawings and/or specifications in accordance with your requirements.

We further certify that all stainless steel inserts supplied on the above Purchase Order have been inspected and comply in all respects with the applicable drawings and with the chemical composition and physical property requirements of AS7245 Rev A and ASME SA-479.

In addition, those stainless steel inserts covered by Military Standards MS21208, NASM21209 Rev 2, NASM122076 thru NASM122275 Rev 1, NASM124651 thru NASM124850 Rev 1, MS9018 Rev A and Military Specification NASM0846 Rev NEW are certified to conform thereof.

We also certify that all inconel inserts supplied on the above Purchase Order have been inspected and comply in all respects with the applicable drawing and with the chemical composition and physical property requirements of AS7248 Rev NEW.

We further certify that Tangles® inserts are in conformance with NAS1130 Rev 4 and NA0276 Rev 2. Tangles® inserts are licensed from KATO.

Metric Hell-Coil inserts are covered by the following Aerospace Standards MA3279 Rev B, MA3280 Rev B, MA3281 Rev B, MA3329 Rev C, MA3330 Rev C, MA3331 Rev C and MA1585 Rev A.

Emhart maintains a single standard of quality and the Quality Assurance Program has been designed to comply with the requirements of ISO 9001:2008, AS9100:2009 Rev C, and ISO 14949:2009.

We further certify that the parts supplied are free from mercury contamination and that mercury in any form, including mercury thermometers, was not used in manufacture or testing of the parts.

DFARS 252.225-7009 applies to articles containing specialty metals. We further certify that any tools and kits with an NSN number and Hell-Coil wire inserts supplied on the above Purchase Order comply with the requirements of section 252.225-7015 of DFARS.

The Quality Assurance Program, inspection records, chemical composition and physical analysis reports and special process certification are available for your review at our plant in Danbury, Connecticut at any time during normal business hours.

We also certify that all brass inserts supplied on the above Purchase Order have been inspected and comply in all respects with the applicable drawing and with the chemical composition and physical property requirements of ASTM "B16".

Authorized Signature Arlene Graham
 Arlene Graham, QA Administrator

Firm Emhart Technologies

A StanleyBlack&Decker, Inc. Company

*This certificate of compliance is valid only when issued by EMHART, Danbury, Connecticut or its authorized distributors.
 Any correspondence should reference the control number.*

PERTH, ON
ERIN, ON
DESMAS, AR
LANCASTER, SC

813-267-3782 FAX 813-267-5617
519-833-8832 FAX 519-833-2213
870-382-2980 FAX 870-382-6988
803-283-3353 FAX 803-283-6303



CENTRAL WIRE

FOND DU LAC, WI
UNION, IL
PERRIS, CA

920-926-0609 FAX 920-926-0682
815-923-2131 FAX 815-923-2126
951-657-2105 FAX 951-943-8061

THE LEADING MANUFACTURER OF STAINLESS STEEL AND NICKEL ALLOY WIRE PRODUCTS
EXECUTIVE OFFICES: PERTH, ON CANADA - EMAIL: sales@centralwire.com

CENTRAL WIRE INDUSTRIES LTD.
1 NORTH STREET, PERTH, ONTARIO, CANADA K7H2S2
TEL: 613-267-3752 1-888-267-3761
FAX: 613-267-3929/2951 SALES FAX: 613-267-5617

CERTIFICATE OF CONFORMANCE

SOLD
TO

EMHART TEKNOLOGIES
50 SHELTON TECHNOLOGY CENTER
POST OFFICE BOX 859
SHELTON CT 06484
USA

SHIP
TO

EMHART TEKNOLOGIES LLC
SHELTER ROCK LANE
DANBURY CT 06810
USA

CUSTOMER'S PO NO.	TYPE OF CERT	CUSTOMER	ORDER NO.	WORK ORDER	DATE SHIPPED
649704 ✓	Customer	110394	2021246	2 5040893 ✓	9/29/11

SPECIFICATIONS:

MS2 Issue CA, AS7245 Rev.A paragraphs 2 & 3.1 ✓

p/n: WR-WC-0475 ✓

W-5040893

ITEM DESCRIPTION

DESCRIPTION	SPEC. CLASS	HEAT
CHQ 304 ✓ FULL HARD Bright .0475 500LB PLReel Clean	Melt mill ✓ NAS Country of origin ✓ USA	9VJ4 ✓
	QTY SHIP 1371 ✓	025

CHEMICAL ANALYSIS

C .0715 ✓	SI .310 ✓	MN .4565 ✓	P .034 ✓	S .001 ✓	CR 18.105 ✓	NI 8.120 ✓
MO .049 ✓	CU .2075 ✓	FE Balance ✓	CERTIFIED COPY OF ORIGINAL <i>Deane Graham</i> SIGNATURE			

MECHANICAL PROPERTIES

TITLE

AS SHIPPED PROPERTIES:

DIAMETER	TENSILE	YIELD	ELONGATION			
.0474" ✓	195.300 KSI ✓	158.600 KSI ✓	2.500 % ✓			
AFTER HEAT TREAT PROPERTIES:						

CHEMICAL ANALYSIS O.K.

ok 10/13/11 1580

QUALITY ASSURANCE

HELL-COIL PROD.

Wire was solution annealed at 1900F min before final draw ✓
Passed cold bend, wrap and stretch test. Tested to ASTM A479-04 ✓
Raw material is DFARS 252.225-7014 compliant. Rod produced by USA ✓

The material as shipped is free from mercury contamination. I certify the
chemical analysis and physical and mechanical test results reported above are
correct as contained in the records of the company.

Very truly yours,

C. Thomas
AUTHORIZED SIGNATURE



**NORTH AMERICAN
STAINLESS**

METALLURGICAL TEST REPORT

6870 Highway 41 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 662176 01 Mail To: NORTH AMERICAN STAINLESS CANADA, INC.
740 IMPERIAL ROAD NORTH
QUELPH CM N1X123 Ship To: NORTH AMERICAN STAINLESS CANADA, INC.
CENTRAL WIRE 4490-0010-001
PERTH ON X7R2S2 Date: 8/09/2011 Page: 1 OF 1
Customer: 7001 100 Steel: 302/304
NAS Order: LE 3664 1 Finish: HRAP
Your Order: 2502611 Dia/Thk: .2165 in
Item Code: Leg Length:
Corrosion: ASTM A262 Prac A/E OK

PRODUCT DESCRIPTION:

Wire Rod HRAP
UNS S30400, EN 10204 3.1B
ASTM A555/05, ASTM A580/08 (CHEM ONLY)

REMARKS:

COMPLIES W/REQUIREMENTS OF ENARS EU DIRECTIVE 2002.95.
EC. ROHS. RAP+AOD+CC. NO WELD REPAIR. MELTED AND MPG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight
WC08601	2314	WC08602	2414						

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Heat	Supplier #	CH	C	CO	CR	CU	MN	MO	N	NI	P	S
9VJ4		US	.071	.08	18.10	.20	.45	.04	.056	8.12	.034	.0010
			.91									
			.31									

MECHANICAL PROPERTIES

	1 d o 1 c 2	HB	.2VS KSI	UTS KSI	RA %	Elong % 4D
WC08601	R L	161.0	35.35	94.75	92.11	77.60
WC08602	R L	161.0	35.35	94.75	92.11	77.60

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

Technical Dept. Mgr.

ERIC HESS